



## Glass Floors and Stairs

### Introduction

Glass floors and stair treads are found in both residential and commercial settings, and are growing in popularity because of their aesthetic appeal as well as for the daylighting benefits they bring to a space. While there are manufacturers that provide engineered and tested flooring systems, most glass floor and stair tread projects require the input of a structural engineer to provide load calculations and an experienced installer to provide glazing details.

Because pedestrian safety is a critical objective, the glazing in-fill must provide an acceptable level of slip resistance. If there is a possibility for inappropriate lines of sight, the glass will require greater opacity or translucency to address a concern for modesty.

### Combining Loads

The design of glass floors and stair treads typically calls for load calculations. Those calculations are typically the responsibility of a structural engineer. The load requirements are taken from the applicable building code or, if none, from the American Society of Civil Engineers<sup>1</sup> (ASCE) Standard 7 - *Minimum Design Loads for Buildings and Other Structure*. The uniform loads include live, snow, dynamic and dead loads. Other loads include impact and point loads, but careful consideration should be given to applying point and impact loads to glass. Special consideration should be given to high loading conditions, such as dance floors. An important consideration is the ability of the walkway to support the design loads, even after breakage. Glass is by nature a brittle material and surface damage can occur by impact from hard objects, which can greatly reduce the load carrying capacity. Redundancy and suitable safety factors must be used in the design of glass flooring. The edge support conditions must be identified as four-, three-, or two-sided in order to understand the load-carrying capabilities of the glass.

ASTM<sup>2</sup> E 2751 *Standard Practice for the Design and Performance of Supported Glass Walkways* contains calculation and testing methods applicable to the design of glass walkways constructed with laminated glass. This standard assists the designer in better understanding the elements related to performance, design, and safe behavior of glass walkways that include interior and exterior walking surfaces constructed and intended for pedestrian use, including floors, ramps, sidewalks, and stair treads.

## Choosing the Glazing

Several types of glass products are used in floors and stair treads, including laminated glass and glass block systems. A description of these glass types follows:

- *Laminated glass* - two or more pieces of glass bonded together with an interlayer. The glass may be annealed, heat- or chemically-strengthened or fully tempered.
- *Glass block* - a decorative hollow glass building block that is set in an aluminum or concrete framework and sealed against moisture.

## Providing Slip Resistance

Slip resistance of a walking surface is an important safety consideration. The Occupational Safety and Health Administration<sup>3</sup> (OSHA) requires a minimum slip resistance, expressed as a static coefficient of friction of 0.50. However, special activities, such as dancing, may require a different level of slip resistance. Glass floors used near entrances that may get wet require special consideration.

There are a variety of recognized test methods that measure slip resistance using specific test equipment under dry or wet conditions. These are:

- *F 609 - Standard Test Method for Static Slip Resistance of Footwear, sole, Heel, or Related Materials by Horizontal Pull Slipmeter (HPS)*
- *CI028 Test Method for Determining the Static Coefficient of Friction of Ceramic Tile and Other Like Surfaces by the Horizontal Dynamometer Pull-Meter Method*
- *ANSI/ASSE TR-A1264.3-2007 ANSI Technical Report, Using Variable Angle Tribometers (VAT) for Measurement of Slip Resistance of Walkways*
- *UL 410 Standard for Safety for Slip Resistance of Floor Surface Materials*

Other industry standards, such as ASTM F 1637 - *Standard Practice for Safe Walking Surfaces*, ASTM F 1646 - *Standard Terminology Relating to Safety and Traction for Footwear* and Underwriters Laboratory<sup>4</sup> (UL) UL 410 – *Slip Resistance of Floor Surface Materials*, address the safety issues of walkway surfaces from a more general point of view.

Processes designed to roughen the top surface of the glass to provide slip resistance include sandblasting, acid-etching, ceramic frit, and embossing. It is important to note that sandblasting may reduce the strength of the glass by as much as 50%; therefore, glass flooring should never be sand blasted in the field without a complete engineering analysis.

## **Considering Modesty**

Modesty becomes an issue when glass floors are found on upper levels and inappropriate lines of sight are created from spaces below. When modesty is a concern, it may be necessary to incorporate acid etch, a ceramic enamel finish, or a decorated or translucent interlayer in the glass to create opacity.

## **Testing**

Glass floors can be tested for strength according to ASTM E 2751 *Standard Practice for Design and Performance of Support Glass Walkways*.

## **Installation**

Any sealant or caulking that is used must be checked for compatibility with the glass flooring. The framing and supports for glass floors comprised of laminated glass must provide drain holes or weep systems to avoid the possibility of water or cleaning fluids building up in the system.

## **Fire Resistance**

Glass floors are not normally fire resistant so careful consideration should be given to maintaining adequate fire barriers between floors.

## **Maintenance**

Glass floors should be regularly inspected for damage, as impact from hard objects can crack the upper surface. Any damaged glass should be replaced as soon as possible. Cleaners and polishes may change the coefficient of friction and should be avoided.

## **Conclusion**

Glass floors and stair treads are aesthetically appealing and beneficial as a way of bringing additional light into a space. These systems are used in both commercial and residential spaces and require careful attention to engineering, installation, and pedestrian safety. All parties are alerted to the potential of liability for consequential damages.

*The Glass Association of North America (GANA) has produced this Glass Informational Bulletin solely to provide general information as to identify issues related to glass flooring and stair applications. The Bulletin does not purport to state that any one particular type glass flooring design process or procedure should be used in all applications or even in any specific application. The user of this Bulletin has the responsibility to ensure the design, engineering and installation guidelines from the glass flooring and stair system supplier(s) are followed. GANA disclaims any responsibility for any specific results related to the use of this Bulletin, for any errors or omissions contained in the Bulletin, and for any liability for loss or damage of any kind arising out of the use of this Bulletin.*

This bulletin was developed by the GANA Laminating Division – Glass Flooring Task Group and approved by the Laminating Division – Technical Committee and GANA Board of Directors. The original version of the document was approved and published in November 2007. This edition of the bulletin provides the most recent update and published in April 2013.



---

<sup>1</sup> American Society of Civil Engineers, 1801 Alexander Bell Drive, Reston, VA 20191-4400 United States, Phone: 703.295.6300; Website: [www.asce.org](http://www.asce.org)

<sup>2</sup> ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959 United States, Phone: 610.832.9500; Website: [www.astm.org](http://www.astm.org)

<sup>3</sup> Occupational Safety & Health Administration, 200 Constitution Avenue NW, Washington, DC 20210 United States, Phone: 800.321.6742; Website: [www.osha.gov](http://www.osha.gov)

<sup>4</sup> Underwriters Laboratory, Inc., 333 Pfingsten Road, Northbrook, IL 60062-2096 United States, Phone: 847.272.8800; Website: [www.ul.com](http://www.ul.com)

